WHAT IS CLAIMED IS:

- 1. A toggle clamp assist tool for a toggle clamp having a clamp jaw,
- 2 clamp arm, and clamp loop, the toggle clamp assist tool comprising:
- a base member;
- a clamp pin coupled to the base and configured to engage the clamp
- 5 loop of the toggle clamp;
- an actuator mounted on the base and configured to contact the clamp
- 7 arm of the toggle clamp; and
- a controller coupled to the actuator,
- wherein the actuator is selectively in contact with the clamp arm of the
- toggle clamp when the controller is activated.
- 1 2. The toggle clamp assist tool of claim 1, wherein the actuator is one of a
- 2 fluid cylinder and an electric apparatus.
- The toggle clamp assist tool of claim 2, wherein the fluid cylinder is
- one of a pneumatic cylinder and a hydraulic cylinder.
- 1 4. The toggle clamp assist tool of claim 2, wherein the electric apparatus
- of one of an electric motor and a solenoid.
- The toggle clamp assist tool of claim 1, including a handle mounted on
- the base and configured to support the controller.
- 1 6. The toggle clamp assist tool of claim 1, wherein the controller is one of
- 2 a valve and a switch.
- The toggle clamp assist tool of claim 5, wherein one of the base and
- 2 handle is composed of plastic.
- 1 8. The toggle clamp assist tool of claim 5, wherein one of the base and
- 2 handle is composed of metal.

1	9. A method of manipulating a work piece with a toggle clamp in a		
2	leather treatment process with a toggle clamp assist tool having a base member, a		
3	clamp pin, an actuator, and a controller coupled to the actuator, the toggle clamp		
4	having a clamp jaw, clamp arm, clamp loop and toggle pin, and an associated rack		
5	having a plurality of holes configured to engage the toggle pin, the method		
6	comprising the steps of:		
7	placing the clamp loop on the clamp pin of the toggle clamp assist tool		
8	manipulating the controller to activate the actuator to open the clamp		
9	jaw;		
10	placing the work piece in the clamp jaw;		
11	manipulating the controller to activate the actuator to close the clamp		
12	jaw onto the work piece;		
13	pulling the toggle clamp assist tool a predetermined distance; and		
14	inserting the toggle pin into one of the holes in the rack.		
15	10. The method of claim 9, including the steps of repeating each of the		
16	steps of claim 8 with a second toggle clamp assist tool.		
1	11. The method of claim 9, including the steps of repeating each of the		
2	steps of claim 8 with each of not less than three toggle clamp assist tools.		

- 1 12. The method of claim 9, wherein the actuator is one of a fluid cylinder 2 and an electric apparatus.
- 1 13. The method of claim 12, wherein the fluid cylinder is one of a pneumatic cylinder and a hydraulic cylinder.
- 1 14. The method of claim 12, wherein the electric apparatus is one of an electric motor and a solenoid.
- 1 15. The method of claim 9, wherein the toggle assist tool includes a handle 2 mounted on the base and configured to support the controller.

1	16.	The method of claim 9, wherein the controller is one of a valve and a	
2	switch.		
1	17.	The method of claim 15, wherein one of the base and handle is	
2	composed of	plastic.	
1	18.	The method of claim 15, wherein one of the base and handle is	
2	composed of metal.		
1	19.	A toggle clamp assist tool for a toggle clamp having a clamp jaw,	
2	clamp arm, and clamp loop, the toggle clamp assist tool comprising:		
3		a means for supporting;	
4		a means for engaging coupled to the means for supporting and	
5	configured to engage the clamp loop of the toggle clamp;		
6		an means for actuating mounted on the means for supporting and	
7	configured to contact the clamp arm of the toggle clamp; and		
`8		a means for controlling coupled to the means for actuating,	
9		wherein the means for engaging is selectively in contact with the	
10	clamp arm of the toggle clamp when the means for controlling is activated.		
1	20.	The toggle clamp assist tool of claim 19, wherein the means for	
2	actuating is one of a fluid cylinder and an electric apparatus.		
1	21.	The toggle clamp assist tool of claim 19, including a means for holding	

mounted on the means for supporting and configured to support the means for

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controlling.